Monday, 7/16/2007 2:42:26 PM User: Kim Johnston **Process Sheet** : LOCKNUT **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number **Estimate Number** : 10071 : D30153 Part Number : N/A P.O. Number S.O. No. : N/A **Drawing Number** D3015 REV. B : 7/16/2007 This Issue : N/A Project Number : NC Prsht Rev. : PURCHASED PARTS **Drawing Revision** First Issue Material Previous Run Each : 7/30/2007 Qty: 100 Um: **Due Date** Written By Checked & Approved By New Issue SM : Est: A 01.06.28 Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: **PURCHASING** 1.0 Comment: PURCHASING CL07/07/19 Issue P/0: 4213 Description: SS locknut with nylon insert Possible Supplier: Acklands P/N: PFS LNNC516S1 Material release note required Lock Nut 2.0 PFSLNNC516S1 1.0000 Each(s)/Unit Total: 100.0000 Each(s) Comment: Qty.: LOCKNUT PACKAGING RESOURCE #1 3.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage Ensure Material Release Note is attached 4.0 QC6 Comment: DIMENSIONAL CHECK PACKAGING RESOURCE # PACKAGING 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

Page_1

Form rotocess.

Date:

Monday, 7/16/2007 2:42:26 PM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 33546

Part Number: D30153

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 20025

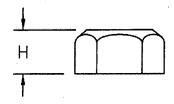




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DATE			TITLE	SCALE							
03.0	07.15		LOCKNUT	NTS							
Α		01.05.03	NEW ISSUE								
В		03.07.15	ADD D3015-7								

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT.
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
		Н	
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS (NNC516S1)
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1
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